

# R-KER-II Hybrid resin with Rebar as an Anchor

High performance hybrid resin approved for use with reinforcement bars



## Approvals and Reports

- ETA-21/0242
- UKTA-22/6130



## Product information

### Features and benefits

- Approved for use in cracked and non-cracked concrete (EAD 330499-01-0601), working life up to 100 years
- Winter version can be used in warmer temperatures for faster curing
- Suitable for use in dry and wet substrates as well as holes and substrates covered with water
- Rapid bonding time enables quick execution of works
- Very high load capacity
- Anchor does not generate expansion forces in the concrete which means reduced spacing and edge distances.
- Suitable for multiple use. Partly used product can be reused after fitting new nozzle
- Tests in fire conditions confirm the fire resistance up to R120

### Applications

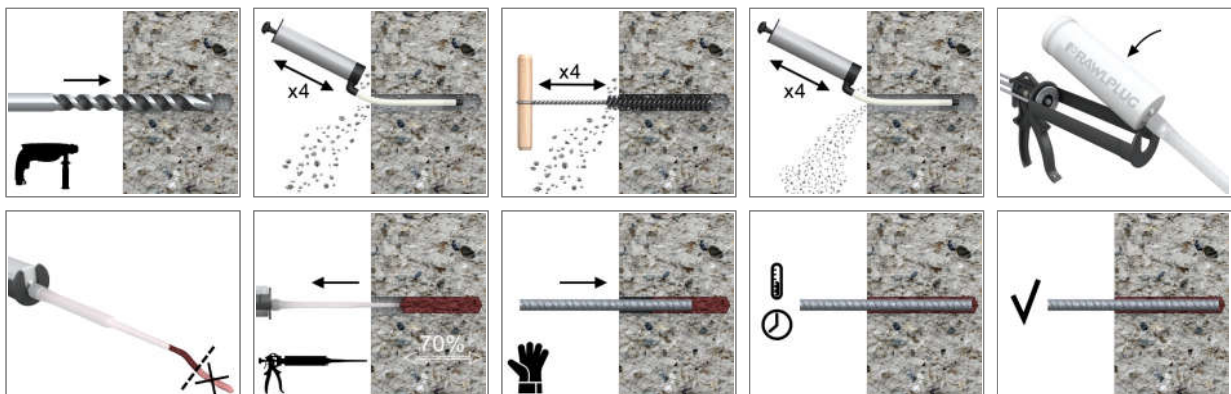
- Curtain walling
- Balustrading
- Barriers
- Cable trays
- Cladding restraints
- Structural steelwork
- Rebar dowelling
- Starter bars
- Rebar missed-outs

### Base materials

#### Approved for use in:

- Non-cracked concrete C20/25-C50/60
- Cracked concrete C20/25-C50/60

## Installation guide

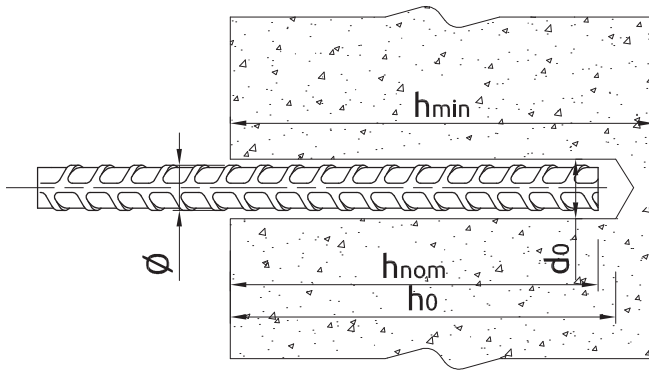


## Product information

1. Drill hole to the required diameter and depth for rebar size being used.
2. Clean the drill hole thoroughly with brush and hand pump at least four times before installation
3. Insert cartridge into gun and attach nozzle.
4. Dispense to waste until even colour is obtained (min. 10 cm)
5. Insert the mixer nozzle to the bottom of the drill hole and inject resin, slowly withdrawing the nozzle as the hole is filled to 70% of its depth.
6. Immediately insert the rebar, slowly and with slight twisting motion. Remove any excess resin around the hole before it sets and leave it undisturbed until the curing time elapses.

Product Code	Resin	Description / Resin Type	Volume
			[ml]
R-KER-II-300	R-KER-II	R-KER II Hybrid Resin	300
R-KER-II-345			345
R-KER-II-400			400
R-KER-II-300-S	R-KER-II-S	R-KER II Hybrid Resin for High Temperature (Summer) / Slow Cure Styrene Free Hybrid Resin	300
R-KER-II-400-S			400
R-KER-II-300-W	R-KER-II-W	R-KER II Hybrid Resin for Low Temperature (Winter) / Rapid Cure Styrene Free Hybrid Resin	300
R-KER-II-400-W			400
R-KER-II-300-SV	R-KER-II	R-KER II Hybrid Resin	300

## Installation data



### REBARS AS ANCHORS

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Rebar diameter	$d_s$	[mm]	8	10	12	14	16	20	25	32
Hole diameter in substrate	$d_0$	[mm]	12	14	18	18	22	26	32	40
Min. hole depth in substrate	$h_0$	[mm]	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$	$h_{nom}+5$
Min. substrate thickness	$h_{min}$	[mm]	$h_{nom}+30$ $\geq 100$	$h_{nom}+30$ $\geq 100$	$h_{nom}+30$ $\geq 100$	$h_{nom}+30$ $\geq 100$	$h_{nom}+2d_0$	$h_{nom}+2d_0$	$h_{nom}+2d_0$	$h_{nom}+2d_0$
Min. spacing	$s_{min}$	[mm]	40	40	40	40	40	40	50	70
Min. edge distance	$c_{min}$	[mm]	40	40	40	40	40	40	50	70
<b>MINIMUM EMBEDMENT DEPTH</b>										
Min. installation depth	$h_{nom,min}$	[mm]	60	60	60	60	64	80	100	128
<b>MAXIMUM EMBEDMENT DEPTH</b>										
Min. installation depth	$h_{nom,max}$	[mm]	160	200	240	240	320	400	500	640

## Installation data

Minimum working and curing time

R-KER-II

Resin temperature	Concrete temperature	Curing time*	Working time
[°C]	[°C]	[min]	[min]
5	0	3 h	30
5	5	90	15
10	10	60	8
15	15	60	5
20	20	45	2.5
25	25	45	2
25	30	45	2
25	35	30	1.5
25	40	30	1.5

\*For wet concrete the curing time must be doubled

R-KER-II S

Resin temperature	Concrete temperature	Curing time*	Working time
[°C]	[°C]	[min]	[min]
5	5	12 h	40
10	10	8 h	20
15	15	6 h	15
20	20	4 h	10
25	25	3 h	9.5
25	30	2 h	7
25	35	2 h	6.5
25	40	1.5 h	6.5

\*For wet concrete the curing time must be doubled

R-KER-II W

Resin temperature	Concrete temperature	Curing time*	Working time
[°C]	[°C]	[min]	[min]
5	0	2 h	14
5	5	60	9
10	10	45	5.5
15	15	30	3
20	20	15	2
25	25	10	1.5
25	30	10	1.5
25	35	5	1
25	40	5	1

\*For wet concrete the curing time must be doubled

## Mechanical properties

REBARS AS ANCHORS

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>f<sub>uk</sub> = 540 (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)</b>										
Nominal ultimate tensile strength - tension	f <sub>uk</sub>	[N/mm <sup>2</sup> ]	540	540	540	540	540	540	540	540
Nominal yield strength - tension	f <sub>yk</sub>	[N/mm <sup>2</sup> ]	500	500	500	500	500	500	500	500
Cross sectional area - tension	A <sub>s</sub>	[mm <sup>2</sup> ]	50	79	113	154	201	314	491	804
Elastic section modulus	W <sub>el</sub>	[mm <sup>3</sup> ]	50	98	170	269	402	785	1534	3217

## Mechanical properties

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>f<sub>uk</sub> = 575 (e.g. B 500 SP acc. to EC2)</b>										
Nominal ultimate tensile strength - tension	f <sub>uk</sub>	[N/mm <sup>2</sup> ]	575	575	575	575	575	575	575	575
Nominal yield strength - tension	f <sub>yk</sub>	[N/mm <sup>2</sup> ]	500	500	500	500	500	500	500	500
Cross sectional area - tension	A <sub>s</sub>	[mm <sup>2</sup> ]	50	79	113	154	201	314	491	804
Elastic section modulus	W <sub>el</sub>	[mm <sup>3</sup> ]	50	98	170	269	402	785	1534	3217
<b>f<sub>uk</sub> = 620 (e.g. G-60 acc. to ASTM 615)</b>										
Nominal ultimate tensile strength - tension	f <sub>uk</sub>	[N/mm <sup>2</sup> ]	620	620	620	620	620	620	620	620
Nominal yield strength - tension	f <sub>yk</sub>	[N/mm <sup>2</sup> ]	420	420	420	420	420	420	420	420
Cross sectional area - tension	A <sub>s</sub>	[mm <sup>2</sup> ]	50	79	113	154	201	314	491	804
Elastic section modulus	W <sub>el</sub>	[mm <sup>3</sup> ]	50	98	170	269	402	785	1534	3217

## Basic performance data

REBARS AS ANCHORS

Size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32	Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Substrate		Non-cracked concrete								Cracked concrete							
<b>MEAN ULTIMATE LOAD</b>																	
TENSION LOAD N <sub>Ru,m</sub>																	
f <sub>uk</sub> = 540 (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	26.8	31.4	31.4	31.4	34.6	48.3	67.5	97.8	22.1	22.1	22.1	22.1	24.3	34.0	47.5	68.8
Maximum embedment depth	[kN]	28.5	44.5	64.1	87.3	114.0	178.1	278.3	456.0	28.5	44.5	64.1	87.3	114.0	178.1	278.3	456.0
f <sub>uk</sub> = 575 (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	26.8	31.4	31.4	31.4	34.6	48.3	67.5	97.8	22.1	22.1	22.1	22.1	24.3	34.0	47.5	68.8
Maximum embedment depth	[kN]	30.6	47.4	68.3	92.9	121.4	189.7	296.4	485.6	30.4	47.4	68.3	92.9	121.4	189.7	296.4	485.6
f <sub>uk</sub> = 620 (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	26.8	31.4	31.4	31.4	34.6	48.3	67.5	97.8	22.1	22.1	22.1	22.1	24.3	34.0	47.5	68.8
Maximum embedment depth	[kN]	32.7	51.1	73.6	100.2	130.9	204.5	319.6	523.6	33.7	51.1	73.6	100.2	130.9	204.5	319.6	523.6
SHEAR LOAD V <sub>Ru,m</sub>																	
f <sub>uk</sub> = 540 (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	17.1	26.7	38.5	52.4	68.4	96.6	135.0	195.5	17.1	26.7	38.5	44.2	48.6	68.0	95.0	137.6
Maximum embedment depth	[kN]	17.1	26.7	38.5	52.4	68.4	106.9	167.0	273.6	17.1	26.7	38.5	52.4	68.4	106.9	167.0	273.6
f <sub>uk</sub> = 575 (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	18.2	28.5	41.0	55.8	69.1	96.6	135.0	195.5	18.2	28.5	41.0	44.2	48.6	68.0	95.0	137.6
Maximum embedment depth	[kN]	18.2	28.5	41.0	55.8	72.8	113.8	177.8	291.3	18.2	28.5	41.0	55.8	72.8	113.8	177.8	291.3
f <sub>uk</sub> = 620 (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	19.6	30.7	44.2	60.1	69.1	96.6	135.0	195.5	19.6	30.7	44.2	44.2	48.6	68.0	95.0	137.6
Maximum embedment depth	[kN]	19.6	30.7	44.2	60.1	78.5	122.7	191.7	314.1	19.6	30.7	44.2	60.1	78.5	122.7	191.7	314.1

## Basic performance data

Size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32	Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>CHARACTERISTIC LOAD</b>																	
<b>TENSION LOAD <math>N_{Rk}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	19.6	22.9	22.9	22.9	25.2	35.2	49.2	71.2	12.1	16.0	16.0	16.0	17.6	24.6	34.4	45.0
Maximum embedment depth	[kN]	27.1	42.4	61.1	83.1	108.6	169.7	265.1	434.3	27.1	42.4	61.1	83.1	108.6	169.7	235.6	225.2
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	19.6	22.9	22.9	22.9	25.2	35.2	49.2	71.2	12.1	16.0	16.0	16.0	17.6	24.6	34.4	45.0
Maximum embedment depth	[kN]	28.9	45.2	65.0	88.5	115.6	180.6	282.3	462.4	28.9	45.2	65.0	88.5	115.6	180.6	235.6	225.2
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	19.6	22.9	22.9	22.9	25.2	35.2	49.2	71.2	12.1	16.0	16.0	16.0	17.6	24.6	34.4	45.0
Maximum embedment depth	[kN]	31.2	48.7	70.1	95.4	124.7	194.8	304.3	482.6	31.2	48.7	70.1	95.4	124.7	188.5	235.6	225.2
<b>SHEAR LOAD <math>V_{Rk}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	13.6	21.2	30.5	41.6	50.4	70.4	98.4	142.5	13.6	21.2	30.5	32.0	35.3	49.3	68.9	90.1
Maximum embedment depth	[kN]	13.6	21.2	30.5	41.6	54.3	84.8	132.5	217.2	13.6	21.2	30.5	41.6	54.3	84.8	132.5	217.2
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	14.5	22.6	32.5	44.3	50.4	70.4	98.4	142.5	14.5	22.6	32.0	32.0	35.3	49.3	68.9	90.1
Maximum embedment depth	[kN]	14.5	22.6	32.5	44.3	57.8	90.3	141.1	231.2	14.5	22.6	32.5	44.3	57.8	90.3	141.1	231.2
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	15.6	24.4	35.1	45.7	50.4	70.4	98.4	142.5	15.6	24.4	32.0	32.0	35.3	49.3	68.9	90.1
Maximum embedment depth	[kN]	15.6	24.4	35.1	47.7	62.3	97.4	152.2	249.3	15.6	24.4	35.1	47.7	62.3	97.4	152.2	249.3
<b>DESIGN LOAD</b>																	
<b>TENSION LOAD <math>N_{Rd}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	13.1	15.2	15.2	15.2	16.8	23.5	32.8	47.5	8.04	10.7	10.7	10.7	11.8	16.4	23.0	30.3
Maximum embedment depth	[kN]	19.4	30.3	43.6	59.4	77.6	121.2	189.3	310.2	19.4	30.3	43.6	59.4	77.6	121.2	157.1	150.1
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	13.1	15.2	15.2	15.2	16.8	23.5	32.8	47.5	8.04	10.7	10.7	10.7	11.8	16.4	23.0	30.3
Maximum embedment depth	[kN]	20.6	32.3	46.5	63.2	82.6	129.0	201.6	321.7	20.6	32.3	46.5	63.2	82.6	125.7	157.1	150.1
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	13.1	15.2	15.2	15.2	16.8	23.5	32.8	47.5	8.04	10.7	10.7	10.7	11.8	16.4	23.0	30.3
Maximum embedment depth	[kN]	22.3	34.8	50.1	68.2	89.0	139.1	217.4	321.7	21.5	34.8	50.1	68.2	89.0	125.7	157.1	150.1
<b>SHEAR LOAD <math>V_{Rd}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	9.05	14.1	20.4	27.7	33.6	46.9	65.6	95.0	9.05	14.1	20.4	21.3	23.5	32.9	45.9	60.1
Maximum embedment depth	[kN]	9.05	14.1	20.4	27.7	36.2	56.6	88.4	144.8	9.05	14.1	20.4	27.7	36.2	56.6	88.4	144.8
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	9.63	15.1	21.7	29.5	33.6	46.9	65.6	95.0	9.63	15.1	21.3	21.3	23.5	32.9	45.9	60.1
Maximum embedment depth	[kN]	9.63	15.1	21.7	29.5	38.5	60.2	94.1	154.2	9.63	15.1	21.7	29.5	38.5	60.2	94.1	154.2
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	10.4	16.2	23.4	30.5	33.6	46.9	65.6	95.0	10.4	16.2	21.3	21.3	23.5	32.9	45.9	60.1
Maximum embedment depth	[kN]	10.4	16.2	23.4	31.8	41.6	64.9	101.5	166.2	10.4	16.2	23.4	31.8	41.6	64.9	101.5	166.2

## Basic performance data

Size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32	Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>RECOMMENDED LOAD</b>																	
<b>TENSION LOAD <math>N_{rec}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	9.34	10.9	10.9	10.9	12.0	16.8	23.4	33.9	5.74	7.62	7.62	7.62	8.40	11.7	16.4	21.5
Maximum embedment depth	[kN]	13.9	21.6	31.2	42.4	55.4	86.6	135.2	221.6	13.9	21.6	31.2	42.4	55.4	86.6	112.2	107.2
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	9.34	10.9	10.9	10.9	12.0	16.8	23.4	33.9	5.74	7.62	7.62	7.62	8.40	11.7	16.4	21.5
Maximum embedment depth	[kN]	14.8	23.0	33.2	45.2	59.0	92.2	144.0	229.8	14.8	23.0	33.2	45.2	59.0	89.8	112.2	107.2
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	9.34	10.9	10.9	10.9	12.0	16.8	23.4	33.9	5.74	7.62	7.62	7.62	8.40	11.7	16.4	21.5
Maximum embedment depth	[kN]	15.9	24.8	35.8	48.7	63.6	99.4	155.3	229.8	15.3	24.8	35.8	48.7	63.6	89.8	112.2	107.2
<b>SHEAR LOAD <math>V_{rec}</math></b>																	
$f_{uk} = 540$ (e.g. 500 B acc. to BS 4449; B 500 B acc. to SS 560)																	
Minimum embedment depth	[kN]	6.46	10.1	14.5	19.8	24.0	33.5	46.9	67.9	6.46	10.1	14.5	15.2	16.8	23.5	32.8	42.9
Maximum embedment depth	[kN]	6.46	10.1	14.5	19.8	25.9	40.4	63.1	103.4	6.46	10.1	14.5	19.8	25.9	40.4	63.1	103.4
$f_{uk} = 575$ (e.g. B 500 SP acc. to EC2)																	
Minimum embedment depth	[kN]	6.88	10.8	15.5	21.1	24.0	33.5	46.9	67.9	6.88	10.8	15.2	15.2	16.8	23.5	32.8	42.9
Maximum embedment depth	[kN]	6.88	10.8	15.5	21.1	27.5	43.0	67.2	110.1	6.88	10.8	15.5	21.1	27.5	43.0	67.2	110.1
$f_{uk} = 620$ (e.g. G-60 acc. to ASTM 615)																	
Minimum embedment depth	[kN]	7.42	11.6	16.7	21.8	24.0	33.5	46.9	67.9	7.42	11.6	15.2	15.2	16.8	23.5	32.8	42.9
Maximum embedment depth	[kN]	7.42	11.6	16.7	22.7	29.7	46.4	72.5	118.7	7.42	11.6	16.7	22.7	29.7	46.4	72.5	118.7

## Design performance data

REBARS AS ANCHORS

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>TENSION LOAD</b>										
<b>STEEL FAILURE; F<sub>UK</sub> = 540 (E.G. 500 B ACC. TO BS 4449; B 500 B ACC. TO SS 560)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	27.14	42.41	61.07	83.13	108.57	169.65	265.07	434.29
Partial safety factor	γ <sub>Ms</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>STEEL FAILURE; F<sub>UK</sub> = 575 (E.G. B 500 SP ACC. TO EC2)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	28.90	45.16	65.03	88.51	115.61	180.64	282.25	462.44
Partial safety factor	γ <sub>Ms</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>STEEL FAILURE; F<sub>UK</sub> = 620 (E.G. G-60 ACC. TO ASTM 615)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	31.16	48.69	70.12	95.44	124.66	194.78	304.34	498.63
Partial safety factor	γ <sub>Ms</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; NON-CRACKED CONCRETE, C20/25 (40°C/24°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	13.00	14.00	14.00	13.00	13.00	10.00	9.00	7.50
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.72	0.72	0.72	0.72	0.72	0.72	0.72	0.72
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; NON-CRACKED CONCRETE, C20/25 (80°C/50°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	13.00	14.00	14.00	13.00	13.00	10.00	9.00	7.50
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.72	0.72	0.72	0.72	0.72	0.72	0.72	0.72
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; NON-CRACKED CONCRETE, C20/25 (120°C/80°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	7.00	7.00	7.00	7.00	7.00	5.50	5.00	4.00
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.61	0.61	0.61	0.61	0.61	0.61	0.61	0.61
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (40°C/24°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	8.00	9.00	10.00	10.00	8.50	7.50	6.00	3.50
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.72	0.72	0.72	0.72	0.72	0.72	0.72	0.72
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (80°C/50°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	8.00	9.00	10.00	10.00	8.50	7.50	6.00	3.50
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.72	0.72	0.72	0.72	0.72	0.72	0.72	0.72
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (120°C/80°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	4.50	5.00	5.00	5.00	4.50	4.00	3.00	2.00
Sustained load factor	ψ <sup>0</sup> <sub>sus</sub>	-	0.61	0.61	0.61	0.61	0.61	0.61	0.61	0.61
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE</b>										
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Increasing factors for N <sub>Rd,p</sub> - C30/37	ψ <sub>c</sub>	-	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04
Increasing factors for N <sub>Rd,p</sub> - C40/50	ψ <sub>c</sub>	-	1.07	1.07	1.07	1.07	1.07	1.07	1.07	1.07
Increasing factors for N <sub>Rd,p</sub> - C50/60	ψ <sub>c</sub>	-	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09
<b>CONCRETE CONE FAILURE</b>										
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Factor for cracked concrete	k <sub>cr,N</sub>	-	7.70	7.70	7.70	7.70	7.70	7.70	7.70	7.70
Factor for non-cracked concrete	k <sub>ucr,N</sub>	-	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00
Edge distance	c <sub>cr,N</sub>	[mm]	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>	1.5*h <sub>ef</sub>
Spacing	s <sub>cr,N</sub>	[mm]	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>	3.0*h <sub>ef</sub>
<b>CONCRETE SPLITTING FAILURE</b>										
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00

## Design performance data

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>SHEAR LOAD</b>										
<b>STEEL FAILURE; F<sub>UK</sub> = 540 (E.G. 500 B ACC. TO BS 4449; B 500 B ACC. TO SS 560)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	13.57	21.21	30.54	41.56	54.29	84.82	132.54	217.15
Ductility factor	k <sub>γ</sub>	-	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
Characteristic resistance with lever arm	M <sub>Rk,s</sub>	[Nm]	32.57	63.62	109.93	174.57	260.58	508.94	994.02	2084.61
Partial safety factor	γ <sub>Ms</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
<b>STEEL FAILURE; F<sub>UK</sub> = 575 (E.G. B 500 SP ACC. TO EC2)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	14.45	22.59	32.52	44.26	57.81	90.32	141.13	231.22
Ductility factor	k <sub>γ</sub>	-	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
Characteristic resistance with lever arm	M <sub>Rk,s</sub>	[Nm]	34.68	67.74	117.06	185.88	277.47	541.92	1058.45	2219.72
Partial safety factor	γ <sub>Ms</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
<b>STEEL FAILURE; F<sub>UK</sub> = 620 (E.G. G-60 ACC. TO ASTM 615)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	15.58	24.35	35.06	47.72	62.33	97.39	152.17	249.32
Ductility factor	k <sub>γ</sub>	-	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
Characteristic resistance with lever arm	M <sub>Rk,s</sub>	[Nm]	37.40	73.04	126.22	200.43	299.18	584.34	1141.28	2393.44
Partial safety factor	γ <sub>Ms</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
<b>CONCRETE PRY-OUT FAILURE</b>										
Factor	k	-	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
<b>CONCRETE EDGE FAILURE</b>										
Anchor diameter	d <sub>nom</sub>	[mm]	8.00	10.00	12.00	14.00	16.00	20.00	25.00	32.00
Effective length of anchor	ℓ <sub>f</sub>	[mm]	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )	min(300; h <sub>ef</sub> ; 12d <sub>nom</sub> )
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00

Combined pull-out and concrete cone failure (EN 1992-4:2018, p.7.2.1.6., 7.14 -  $N_{Rk,p}^0 = \psi_{sus}^0 * \tau_{Rk} * n * d * h_{ef}$ ),  
 $h_{ef} = h_{nom}$

Allowable values for resistance in case of Seismic performance category C1

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>TENSION LOAD</b>										
<b>STEEL FAILURE; F<sub>UK</sub> = 540 (E.G. 500 B ACC. TO BS 4449; B 500 B ACC. TO SS 560)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	27.14	42.41	61.07	83.13	108.57	169.65	265.07	434.29
Partial safety factor	γ <sub>MsN,seisC1</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>STEEL FAILURE; F<sub>UK</sub> = 575 (E.G. B 500 SP ACC. TO EC2)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	28.90	45.16	65.03	88.51	115.61	180.64	282.25	462.44
Partial safety factor	γ <sub>MsN,seisC1</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>STEEL FAILURE; F<sub>UK</sub> = 620 (E.G. G-60 ACC. TO ASTM 615)</b>										
Characteristic resistance	N <sub>Rk,s</sub>	[kN]	31.16	48.69	70.12	94.44	124.66	194.78	304.34	498.63
Partial safety factor	γ <sub>MsN,seisC1</sub>	-	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (40°C/24°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	7.00	8.50	10.00	10.00	8.50	7.50	6.00	3.50
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (80°C/50°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	7.00	8.50	10.00	10.00	8.50	7.50	6.00	3.50
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE; CRACKED CONCRETE, C20/25 (120°C/80°C)</b>										
Characteristic bond resistance	T <sub>Rk</sub>	[N/mm <sup>2</sup> ]	4.00	4.50	5.00	5.00	4.50	4.00	3.00	1.50
<b>COMBINED PULL-OUT AND CONCRETE CONE FAILURE</b>										
Installation safety factor	γ <sub>inst</sub>	-	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00



## Design performance data

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
<b>SHEAR LOAD</b>										
<b>STEEL FAILURE; F<sub>UK</sub> = 540 (E.G. 500 B ACC. TO BS 4449; B 500 B ACC. TO SS 560)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	9.50	14.84	21.38	29.09	38.00	59.38	92.78	152.00
Partial safety factor	V <sub>MdV,seisC1</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
<b>STEEL FAILURE; F<sub>UK</sub> = 575 (E.G. B 500 SP ACC. TO EC2)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	10.12	15.81	22.76	30.98	40.46	63.22	98.79	161.85
Partial safety factor	V <sub>MdV,seisC1</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
<b>STEEL FAILURE; F<sub>UK</sub> = 620 (E.G. G-60 ACC. TO ASTM 615)</b>										
Characteristic resistance without lever arm	V <sub>Rk,s</sub>	[kN]	10.91	17.04	24.51	33.40	43.63	68.17	106.52	174.52
Partial safety factor	V <sub>MdV,seisC1</sub>	-	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50

## Product commercial data

Product Code	Volume [ml]	Quantity [pcs]			Weight [kg]			Bar Codes
		Box	Outer	Pallet	Box	Outer	Pallet	
R-KER-II-300 <sup>1)</sup>	300	10	10	840	5.9	5.9	525.6	5906675293738
R-KER-II-345 <sup>1)</sup>	345	10	10	840	7.6	7.6	668.4	5906675395203
R-KER-II-400 <sup>1)</sup>	400	10	10	560	8.4	8.4	498.9	5906675392103
R-KER-II-300-S <sup>1)</sup>	300	10	10	840	5.9	5.9	525.6	5906675432045
R-KER-II-400-S <sup>1)</sup>	400	10	10	560	8.2	8.2	489.2	5906675432076
R-KER-II-300-W <sup>1)</sup>	300	10	10	840	5.9	5.9	525.6	5906675432038
R-KER-II-400-W <sup>1)</sup>	400	10	10	560	8.2	8.2	489.2	5906675432069
R-KER-II-300-SV <sup>1)</sup>	300	10	10	840	5.9	5.9	525.6	5906675439310

1) ETA-21/0242